



IMERGINE

INSTALLATION GUIDE 3D PRINTER BOX

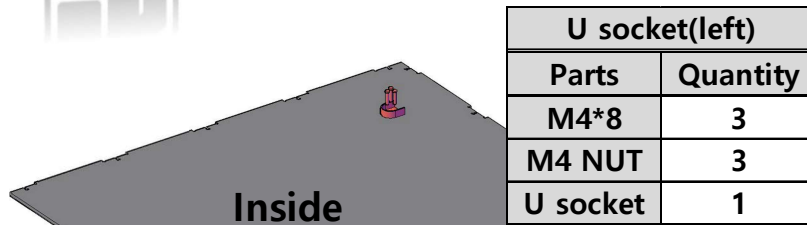
Parts checklist

Category	Parts	Quantity (ea/set)	Check
Pipe	25mm pipe (509mm)	1	
Sub parts	Flat steel	2	
Sub parts	Handle	1	
Sub parts	Hinge	2	
Sub parts	Hinge support	2	
Sub parts	Magnet	2	
Sub parts	LED(12V, 24V)	1	
Sub parts	U socket	2	
Bolt & Nut	M3*12	38	
Bolt & Nut	M3 nut	38	
Bolt & Nut	M4*8	12	
Bolt & Nut	M4*16	6	
Bolt & Nut	M4 nut	16	
Bolt & Nut	M6*20	8	
Bolt & Nut	M6 nut	8	
Chamber wall	Walls	5 pcs	
Chamber wall	Hole cover	1 pc	
Chamber wall	Acrylic door	1 pc	

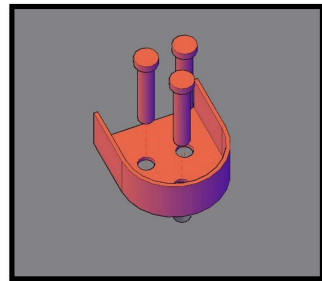
No.: _____ Date: _____ Name: _____ (signature)



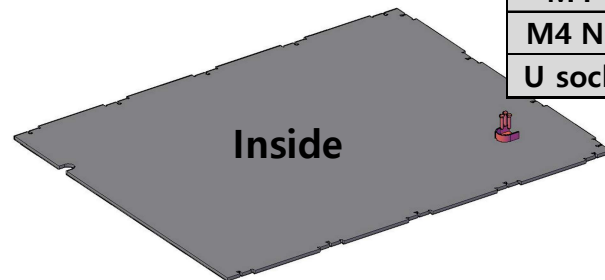
INSTALLATION GUIDE - LEFT, RIGHT WALL



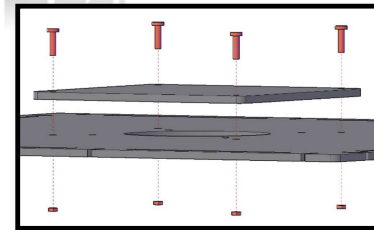
U socket(left)	
Parts	Quantity
M4*8	3
M4 NUT	3
U socket	1



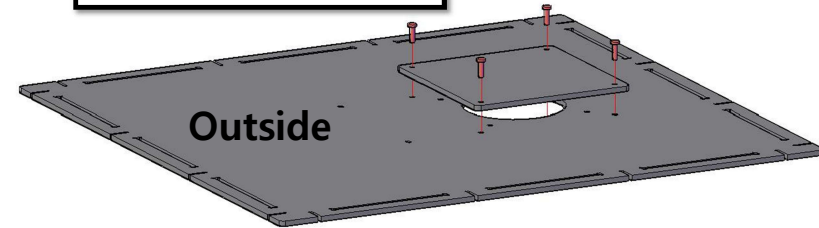
U socket(right)	
Parts	Quantity
M4*8	3
M4 NUT	3
U socket	1



INSTALLATION GUIDE - TOP



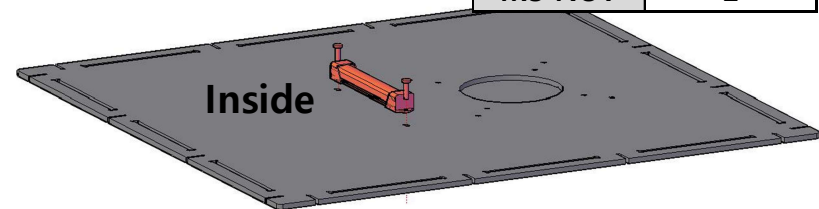
Hole cover	
Parts	Quantity
M4*16	4
M4 NUT	4



※ Please connect LED wire on 3D printer SMPS



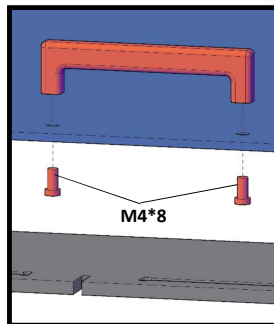
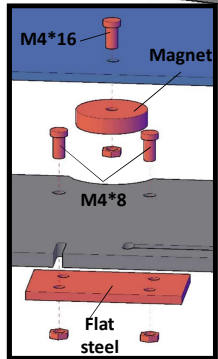
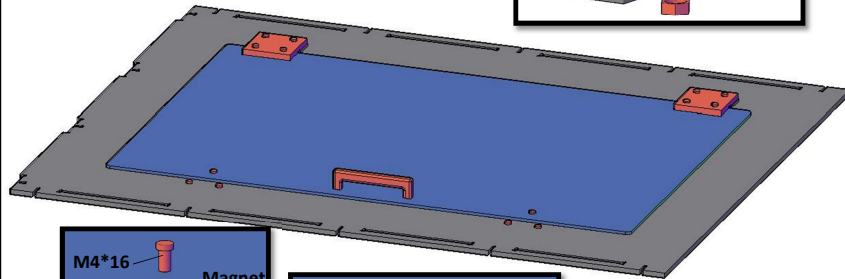
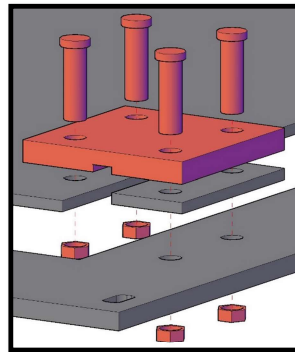
LED	
Parts	Quantity
M3*12	2
M3 NUT	2





INSTALLATION GUIDE - FRONT

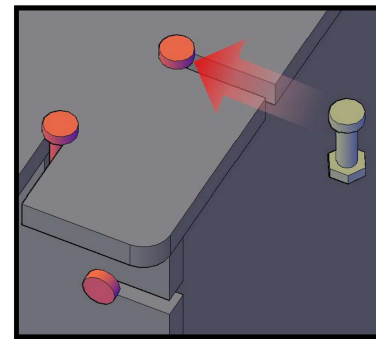
Hinge	
Parts	Quantity
Hinge	2
Hinge support	2
M6*20	8
M6 NUT	8



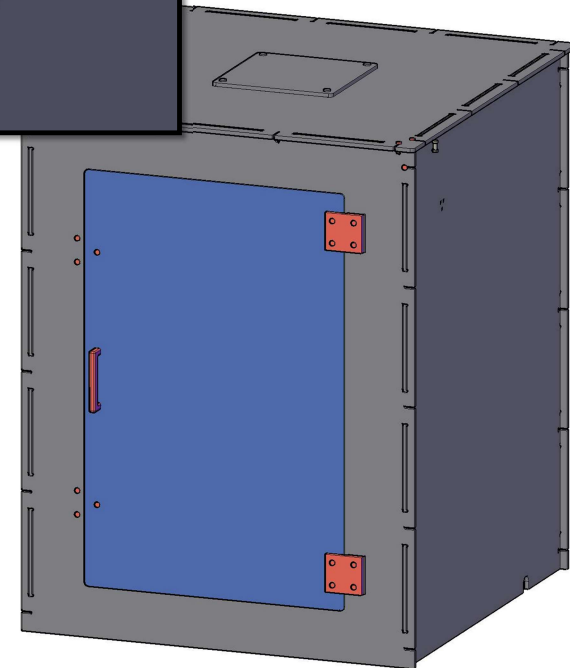
Door	
Parts	Quantity
Handle	1
M4*8	6
M4*16	2
M4 NUT	6
Flat steel	2
Magnet	2



INSTALLATION GUIDE - WALLS



Walls	
Parts	Quantity
M3*12	36
M3 NUT	36





INSTALLATION GUIDE - FILAMENT HOLDER

Filament holder	
Parts	Quantity
25mm pipe	1

